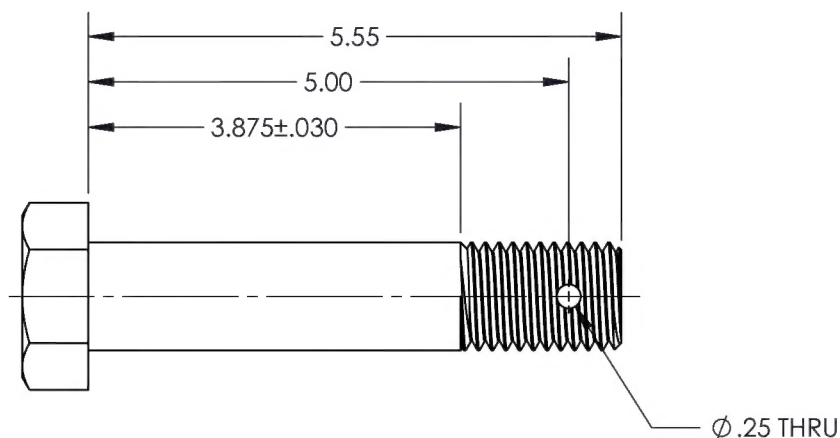
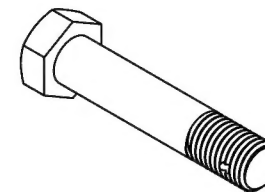


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2	15-0264	DELETED DIM .548. ADDED DIMS 3.875 ±.030, 5.00. CH'D B/O INFO WAS 1-1/8-7 X 6 #91268A124 IS 1-1/8-7 X 8 #91268A128. CH'D TOLERANCE ON NON-CRITICAL DIMENSIONS.	9/17/2015	DPD	JAG



UNDER REVIEW
URF 19-659 19.03.27 (KPT)

DART AEROSPACE	
TITLE LIFTING BOLT	
DWG NO. C20-1120	REV 2
MAT'L STEEL	DRAWN BY: DUERFELDT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005	HEAT TREAT
.XX ± .01	FINISH
.X ± .1	CAD PLATE YELLOW
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	SPEC QQ-P-416F, TYPE II, CLASS II
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL
SCALE 1:2	DATE 7/21/2014
SHEET 1 OF 1	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS
			C20-1120	1	LIFTING BOLT	STEEL	1-1/8-7 X 8 (MCMASTER-CARR #91268A128) MODIFIED